

SOUTH PRODUCTION NOTES

July 30, 2015
11-7 Shift Notes

BASF EMPLOYEES

248 Last Recordable

182 Last Lost Time

RC Audit!!!!

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952 next:

Follow clean up sheet. Clean up sheet on GL desk.

#1 RC / AI 3952 next:

Begin cleaning for AI 3952 next. Clean up sheet on GL desk.

Exhaust to F1

#2 MED line / Cu 0860:

Plan is to restart on Friday.

Having issues with the door on the new chute being on the wrong side which will not allow us to drum off the current batch. Justin is speaking with DL page. Ensure that the chillers and pumps are running and functioning properly.

#2 RC/ Cu 0860:

Material needs to age for at least 24 hours Justin can advise.

#3 MED line / D-1702:

Viron is still down, we do not have control of the caustic. The pump will just stay on for 20 min and then kick out. Also waiting for parts on limit switch on the solution weigh tank. Could be down for a few days waiting on parts.

#3 RC / D-1702:

On hold until more material can be made on MED

Exhaust to CTO

#4 RC / D-1145 SNAP

Started the feed on second shift. Continue to feed.

Exhaust to 4 DC

#5 RC / Cu 3818:

Adjusting temps on midnight shift. Will just need to do a walk through and start the feed.

Exhaust to 5 DC

#6 RC & Dryer / D 1756

Electrician working into midnight shift to try to keep calciner lit. If we can keep it lit we will be able to have Schirmer raise buggies in the morning so we can start the feed. There is one bag of material that was overfilled (up to the neck), and will need to be sent back to the 2nd floor to refeed.

Exhaust to Sly Scrubber

West Pfaudler / D 1145

Continue on and make two batches per shift so we can catch up on this highest priority job.

East Pfaudler/ D 1756:

Continue on. Schirmer will need to get buggies up on Thursday. Schirmer has been contacted will be ready to lift buggies early on Thursday into HC-11.

If using lot 51 bags, water pick-up is .77. If using lot 53 bags (down by elevator and in truck dock), water pick-up is .76.

6 Tank:

Tank empty

7 Tank:

Tank empty

National Dryer / D-1145

Repair complete up and running without issues.

PK Blender:

More Catapal B to be in this week, possibly by Wednesday. We will need to make batches as we are able to get ahead of the pill machines.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 / Pd 0930:

Tower is due to come down early on midnight shift. Will need tower bottom dropped after the last load, and tower cleaned out. Current lot has been leveled.

Tower 6 / DPT 0101:

Tower is loaded and running.

North Screener /:

Down

South Screener / DPT 0101:

Continue. 4 totes left.

#2662 (west) Pill Machine / AI-3915:

Machine has been taken to maintenance.

#2664 (east) Pill Machine / AI-3915:

Gem brought down and is taking machine to maintenance.

TK #2 / V 2010:

Some of the repacking has been finished. Midnights is due to unload car 22 around 2am and take samples to the lab. Then hold for lab results.

TK #4 / Cu 2508:

UPDATE: Ross mixer gearbox housing broke during mixing, work order submitted but need to know if alternative method for mixing cu 2508. Cars 22-24 and 1-5 have been loaded and unloaded, waiting on replacement decision for Ross mixer. NEED UPDATE FROM MENZ ON REPLACEMENT MIXER STATUS. When running, again, follow the drum remake instructions below: From Lot 222 drums 8, 10, 15, 16, 22, 23, 27 and 29 (all underfired) have been pulled for remixing and dropping to cart for refeeding. Drum 8 was replaced by drum 21, and drum 10 was replaced by drum 14. And, when the kiln started to unload before the mixer went down drums 14, 15 and 16 were remake. So far, lot 222 is completed up to drum 20. The next drum off will be drum 21, then continue up to drum 32 to complete the lot.

Harrop Kiln / AI 3920:

Out of material.

Building 27 Belt Filter / 5020:

Strikes continued late on second shift. Operators instructed to just run out current strike and stop(Frangella off).

SOUTH END PRODUCTION PRIORITIES:

- 1) West Pfaudler/National Dryer/#4RC
- 3) East Pfauder/#6RC
- 4) #3 MED/#3RC
- 5) #5 RC
- 6) #2 MED/#2 RC
- 7) Horne Tabletting (work on machine if available)
- 8) #2 Tunnel Kiln
- 9) Reduction Towers
- 10) Reduction Screening